

# PRODUCT CATALOGUE



Manufacturer Of Roof Coverings



Company | 03



Innovation. Highest quality of products. Creating new utility models. These are key aspects of development of BLACHOTRAPEZ. These are also values, which determine the rhythm of everyday work of our specialists. As the leader in the production of roof and facade coverings in Poland, the company with 40-year experience, we guarantee the greatest care of production process. Our experts ensure that the work is perfect from design stage, through the selection of materials and colours, production to the installation.

The covering materials by BLACHOTRAPEZ mean precision in every detail and the highest quality confirmed by written warranty for even 40 years. The reputation of BLACHOTRAPEZ's products is also supported by the quality of raw materials - the company only cooperates with the best suppliers and is a general distributor of the highest quality coverings from the steel mill thyssenkrupp Steel Europe or TATA Steel.

We do all this in order to fulfil the dreams about ideal house with you. The house covered by beautiful, rigid roof, which provides safety and comfort for the whole family.

#### 04 | Table of Contents

COMPANY	03
ROOF TILES	05
TREND	06
ESTIMA	08
TYSENIA	10
ENIGMA	12
GERMANIA	14
GERMAN	16
TALIA	18
DIAMENT	20
KINGAS	
	24
ROOF PANELS	27
T-Panel	28
High-Tech	
Retro 25, Retro 38	
TROUGHED METAL SHEETS	35
T-8, T-14+, T-18	36
T-18+, T-20+	
T-35+	41
T-50, T-55	42
STEEL RAILS	44
COLOURS	46
	48
INNOVATIONS	
DEDICATED FITTINGS	57
TRANSPORT	58

Roof tiles | 05



# **ROOF TILES**

## LIGHT ROOF COVERAGE

Metal tiles are the universal roof coverage, which can be easily applied in various types of architecture. Metal tiles are eagerly chosen by investors, both in new building and renovations. The light weight of roof sheets is their particular advantage. 1 sq m of sheet weighs approx 4kg, that is almost 10 times less than traditional ceramic roof tiles. The light coverage neither burden nor affect the structure of the entire building

Thus, the roof sheets are the most frequently applied solution in residential, sacral, farm and public utility buildings. Designed as classic roof tiles, the products from our portfolio, such as GERMANIA SIMETRIC, GERMAN SIMETRIC, DIAMENT, KINGAS, TALIA, JANOSIK and TYSENIA combine tradition with modernity.

The fully automated production process allows for cutting sheets to the required length and therefore the delivery of most unusual orders, accompanied by a reduction of waste.

We offer roof sheets in over ten colours, coated with polyester, PLADUR<sup>®</sup> EcoProtect thyssenkrupp, aluminium and Colorcoat HPS200 Ultra<sup>®</sup> TATA Steel. The highest quality of coverage is ensured by complete systems of finishing elements, processing, flat sheets, seals and fixing accessories.

#### 06 | Flat roof sheet



#### TECHNICAL PARAMETERS

Overall width	~1215 mn
Effective coverage width	1165 mm
Thickness of the finished	
product (steel)	0,5 mm
Tile rib height	30 mm
Module length	350 mm
Profile height	10 mm
Wavelength	233 mm



#### Available in the following coats:



Poliester Standard mat (AM)

mm



Colorcoat HPS 200 Ultra®

#### MODERNITY AND TIMELESSNESS

The Trend flat sheet metal tile has been designed with attention to the smallest details. On the one hand, it is a reversal of trends that fits in with modern architectural structures. On the other hand, we are given a timeless flat surface. Modest elegance and unconventional character is a combination that will delight even the most demanding customers. It is flawless precision of workmanship and perfect appearance.

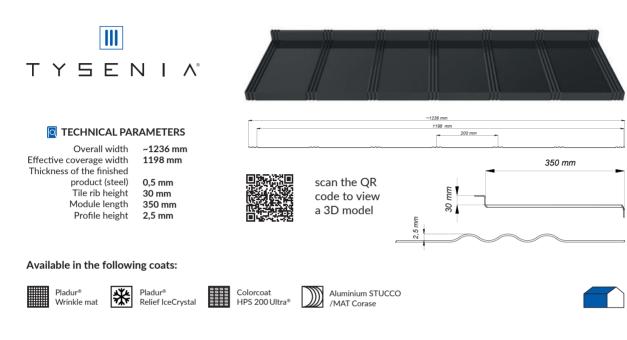
#### **VERSATILE APPLICATION**

The Trend brand of tiles is an economical and modern solution that can impress with its perfect flat and harmonious form. Possibilities that may not be visible at first glance will surprise you already at the design stage. The flat metal roof tile works well on both less and more complex roofs. The Trend provides an eye-catching visual effect. The new roof tile provides a simple assembly system. The low profile guarantees coverage, which makes the product cost less.









## **FLAT ROOF TILES**

Single-module roof sheet TYSENIA is a modern roof solution for investors searching for exceptional visual effect of roof surfaces. The minimalist, strict look of roof sheet is harmonized with current architectonic trends and flat shape guarantees universal application. A simple form of TYSENIA is decorated by sophisticated triple rib, and its distinctive feature is low, 2,5 mm, profile. TYSENIA may be installed both as roof coverage and original facade finishing.

## NEW

What's more, a flat roof sheet is light. Thanks to its lightness, it will be ideal not only for modern building, but also renovations of old buildings' roofs. The product is available in 4 coats, both in matt and gloss: Pladur<sup>®</sup> Wrinkle MAT, Pladur<sup>®</sup> Relief IceCrystal thyssenkrupp, Colorcoat HPS200 Ultra<sup>®</sup> and in rich range of colours.





#### **TECHNICAL PARAMETERS**

Overall width	~1191 mm
Real coverage width	1157 mm
Finished product	
thickness (steel)	0,5 mm
Finished product	
thickness (aluminium)	0,6 mm
Min. sheet length	720 mm
Max. sheet length	4920 mm
Rib height	35 mm
Module length	350 mm
Profile height	17,5 mm
Wavelength	289 mm

#### Available in the following coats:



## OUT OF RESPECT FOR INNOVATION

ESTIMA - new, symmetrical flat tile, made of materials that guarantee quality, safety and comfort. Created for the most demanding customers. It is available in many colors and coatings, thanks to which it has wide configuration possibilities. Depending on the choice of protective coating, the manufacturer gives the product a warranty of up to 60 years. In a meeting with ESTIMA, the impression of solidity comes to mind involuntarily. The design will fit very well into both simple and more complicated roof constructions. The materials used for the production of ESTIMA tiles ensure durability and protection of the house covering against weather conditions such as rain, snow or wind.

Pladur<sup>®</sup>

Wrinkle Mat Plus

60

1157

The embossing height is 35 mm and the module length is 350 mm. Thanks to such a construction, the tiles are extremely stiff and create an interesting form. Availability in a modular version guarantees efficient transport and convenient assembly.





#### **TECHNICAL PARAMETERS**

Overall width Real coverage width	~1176 mm 1100 mm
Finished product thickness (steel) Finished product	0,5 mm
Hindite poddet Hickness (aluminium) Min. sheet length Max. sheet length Rib height Module length Profile height Wavelength	0,6 mm 720 mm max 5970 mm 30 mm 350 mm 26 mm 220 mm



scan the QR code to view a 3D model

#### Available in the following coats:





Relief IceCrystal

Pladur®



Super Poliester R-MAT

### **ENIGMA**

Enigma can sneak upon you even when you expect to be amazed. The first surprise is the combination of classics and modernity. The technology is available in most coatings offered by Blachotrapez. Thanks to stamping in the SPS system connected with Pladur<sup>®</sup> Wrinkle Mat Plus coating, customers receive up to 50 years of written warranty. The symmetrical profile of Enigma is unique and becomes particularly attractive in black and brick-red colours.

Interestingly, Enigma has been tailored to fulfill the expectations of the most demanding roofers. Thanks to its symmetry, it can be laid from left to right, from right to left, or arranged in a running bond pattern.



### BREAKING SPACE-TIME CONTINUUM

The arrangement can be adapted to the specific roof and made according to your own inspiration. Enigma continues to surprise not only roofers, but also homeowners and onlookers, who can admire the roof from every perspective. The innovative technology of stiffening sheets by using a bottom shelf in combination with other product features makes it currently unrivalled on the market. However, one thing should be no surprise to our customers, as it is the feature connecting all Blachotrapez products: extraordinary diligence in the selection of high-quality materials and matching modern technological solutions. Enigma has already entered with bravado into roofing classics for many generations.









#### TECHNICAL PARAMETERS

Overall width Effective coverage width Thickness of the finished product (steel) Finished product thickness (aluminium) Recommended length Tile rib height Module length Profile height

1120 mm 0.5 mm 0.6 mm max 5970 mm 25/30 mm 350 mm 20 mm

~1215 mm



scan the QR code to view a 3D model

Available in the following coats:

/MAT Corase

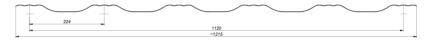


## **GERMANIA SIMETRIC**

Considering the needs of our Customers, we take care of the highest quality of the offered products. Our products' reputation is also confirmed by the quality of raw materials supplied by the best steel mills, such as: thyssenkrupp Steel Europe and TATA Steel as well as U.S. Steel. It is the material, used in the production, that makes the model of roof sheet GERMANIA SIMETRIC characterized by increased resistance to abrasion, staining and corrosion.

When designing the roof sheet GERMANIA, we focus on sleek look, durability and economics.







Poliester Standard (RAL/MAT



60

DURABLE AND BEAUTIFUL ROOF

This innovative and exceptional product is distinguished by a higher profile and a unique triple rib, giving the coverage distinct and timeless character and unconventional look. Utility model of roof sheet GERMANIA SIMETRIC is protected by the Office for Harmonisation in the Internal Market of the European Union. Design no.: 002495606-0001. The written warranty for roof sheets, depending on the type of coat, may even cover the period up to 40 years.





#### TECHNICAL PARAMETERS

Overall width Effective coverage width Thickness of the finished product (steel) Finished product thickness (aluminium) Recommended length Tile rib height Module length Profile height

~1200 mm 1144 mm 0,5 mm 0.6 mm max 5970 mm 29/40 mm 350 mm 21 mm



scan the OR code to view a 3D model

Available in the following coats:

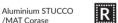




/MAT Corase









Pladur<sup>®</sup>

## **GERMAN SIMETRIC**

GERMAN SIMETRIC is a symmetric, modular roofing sheet, that our Customers will like for its modern and attractive look, and by roofers - for the ease of assembly. A great advantage of GERMAN SIMETRIC is a high-quality raw material - in its production. Blachotrapez uses steel coming from German steelworks of thyssenkrupp Steel Europe, a world leader in this sector. Made of the best raw material, the GERMAN SIMETRIC roofing sheet has increased resistance to abrasion and soiling, as well as the highest anti-corrosion resistance on the Polish market.



Precision, solidity and classic beauty. When it comes to a few words about the new GERMAN SIMETRIC roofing sheet, such is the summary of its character. Now, even complicated roofing constructions will be a reliable protection for you and your family for long years to come.









#### TALIA 30 is a roofing sheet well known for its slender form. Now, it is available also in a new version, with a higher crease - 35 mm. The new TALIA 35 still means a beautiful shape, now with a reinforcement of the original crease, which offers new possibilities for shaping large and small roof surfaces. Unconventional finish of the lower edge of the sheet cut along the shape of the profile, called a 3D finish, enhances additionally the aesthetics of the design. We

additionally the aesthetics of the design. We recommend combining TALIA with the SUPERIOR HB premium class coating with a polish guaranteeing an exquisite visual effect created by the coating.

## DISCOVER A WHOLE PACKAGE OF ADVANTAGES FOR YOUR ROOF

In order to achieve an extraordinary strength that will last for years, we recommend TALIA with the Pladur®Wrinkle Mat Plus coating. The coating is 50 µm thick and has a high content of zinc and magnesium. Its high quality parameters are certified and backed by a written 50-year guarantee of the manufacturer. Additionally, both Talia models may be purchased with all coatings offered by BLACHOTRAPEZ.





#### **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Finished product thickness (aluminium) Recommended length Tile rib height Module length Profile height

1045 mm 0,5 mm 0,6 mm max 5750 mm 20 mm 350 mm 34 mm

~1150 mm



scan the QR code to view a 3D model



#### **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Finished product thickness (aluminium) Recommended length Tile rib height Module length Profile height

1120 mm 0,5 mm 0,6 mm max 5750 mm 14 mm 350/400 mm 22 mm

~1200 mm



scan the QR code to view a 3D model

#### Available in the following coats:



Pladur® Wrinkle mat







Pladur<sup>®</sup>

Relief IceCrystal

SUPERIOR HB





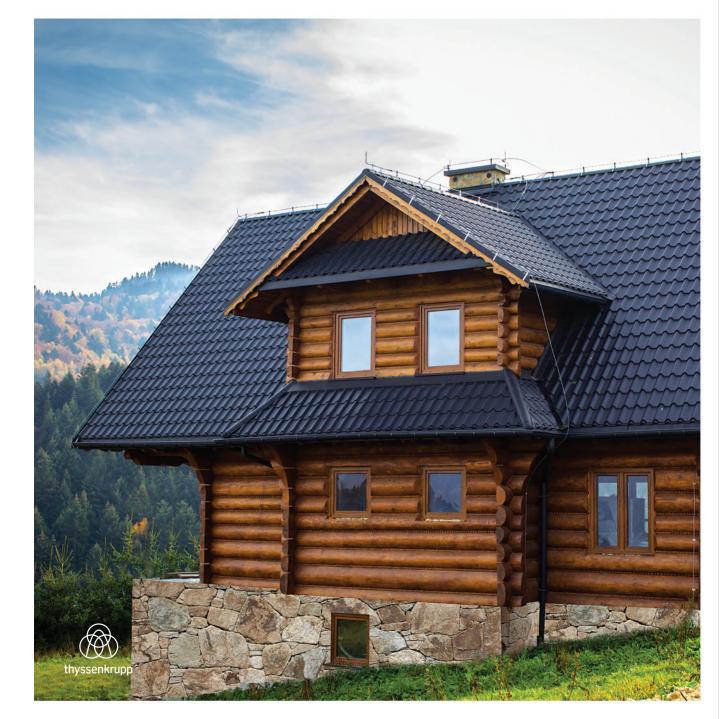
## DIAMENT PLUS and DIAMENT ECO PLUS

The traditional pattern of Diamond Plus roof tiles contributes to the covered roof's characteristic look, which is bound to attract attention. This model was designed to perfectly adhere and minimize the amount of waste sheets.











#### **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Finished product thickness (aluminium) Recommended length Tile rib height Module length Profile height ~1195 mm 1100 mm 0.5 mm 0.6 mm max 5750 mm 14/20 mm 350/400 mm 23 mm

scan the QR code to view a 3D model



#### **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Thickness of the finished product (aluminium) Recommended length Tile rib height Module length Profile height

1120 mm 0,5 mm 0.6 mm max 5750 mm 14 mm 350 mm 22 mm

~1195 mm



scan the QR code to view a 3D model

Available in the following coats:



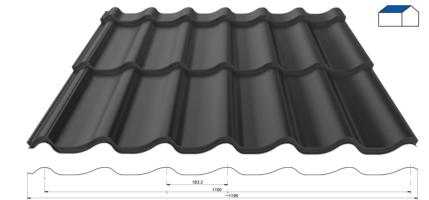
Pladur<sup>®</sup> Wrinkle mat



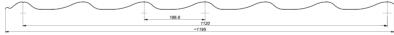




Pladur<sup>®</sup>







## KINGAS and KINGAS ECO PLUS

Roofing sheet KINGAS and KINGAS ECO PLUS is an elegant, light roof covering, standing out due to its attractive design resembling delicate waves. It is suitable for all kinds houses and apartment, religious, utility and public utility buildings.



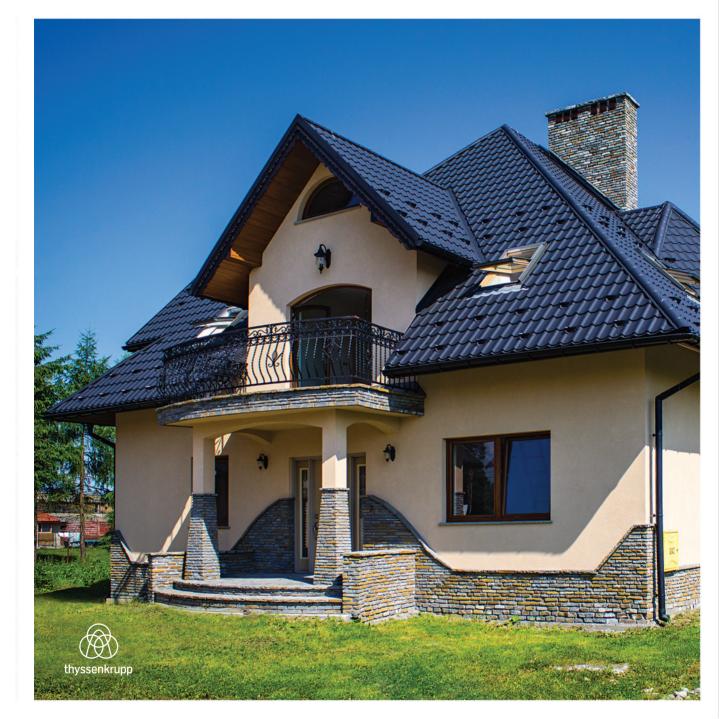


Colorcoat HPS 200 Ultra®

Poliester Standard (RAL/MAT)

60







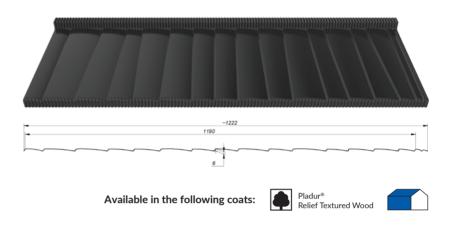


#### **TECHNICAL PARAMETERS**

Overall width -1222 mm Effective coverage width 1180 mm Thickness of the finished 0,5 mm Tile rib height 35 mm Module length 380 mm Profile height 6 mm



scan the QR code to view a 3D model



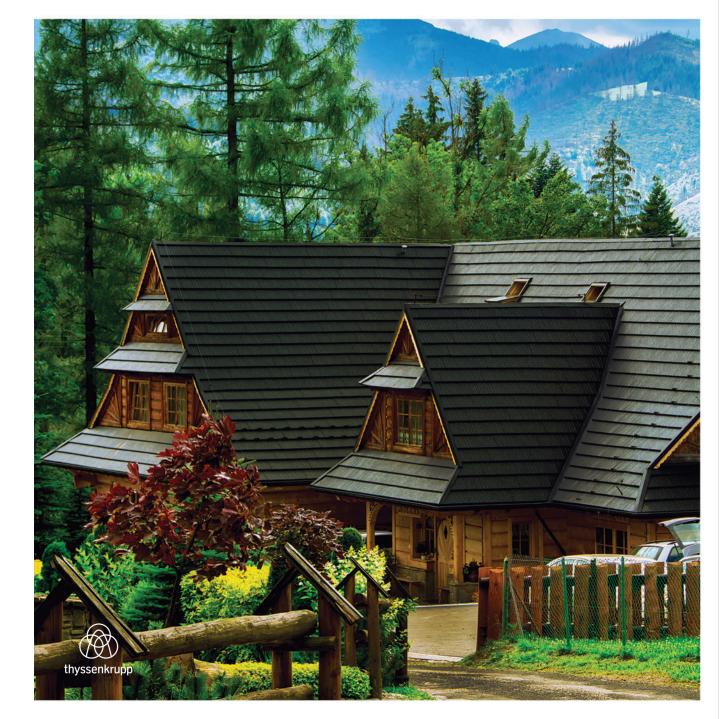
## THE JANOSIK METAL SHINGLE

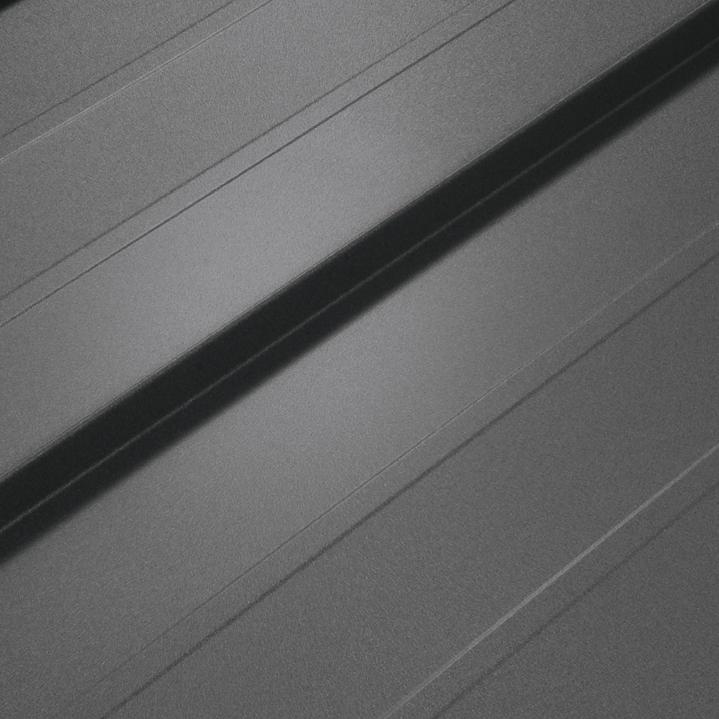
The JANOSIK metal shingle is an innovative product with unique design. Its form, texture and appearance thoroughly resemble the wooden shingle. This effect was achieved thanks to innovative technological solutions of the machinery park and the development of basic material PLADUR Relief Textured Wood.

The PLADUR Relief Textured Wood coat, designed in resemblance of wood, imitates perfectly its texture and provides a unique visual effect on the roof. High-quality German steel, used for the production of JANOSIK, is from a renowned steel mill thyssenkrupp Steel Europe, a leader of the global market. Thanks to the securing of the steel core with a mix of zinc and magnesium, metal sheet has a greater durability, and its lifespan has been prolonged.

## TRADITIONAL WOODEN LOOK IN STEEL FORM

The product's incredible appearance has been achieved by adding texture and paint coats. An exceptional durability of paint coats is provided by at least  $36 \mu$ m. The JANOSIK metal shingle is highly resistant to corrosion, abrasion, staining and UV radiation. Contrary to wooden shingle, this material does not require frequent and costly maintenance and impregnation, and thus is more functional. Thanks to a low profile, coverage width is higher and it improves the product cost effectiveness. The JANOSIK metal shingle is easy and simple to install thanks to the possibility of laying the material on both sides in a brick pattern.







# ROOF Panels

## CLASSIC LOOK MODERN FORM

Standing seal roof panel is a solution which refers to the traditional "seam or welt" installation system. The need for innovation made Blachotrapez design a product featuring numerous improvements - the Retro standing seam roof panel. It combines the functionality, simple and quick installation with the exceptional look of the product, which meets the top design standards. The combination of these features in one product provides for great possibility of shaping the roof surface.

28 | Roof panel





### TAILORED TO THE NEEDS

T-Panel is a breakthrough high-class flat roofing product. Tailored to the needs of a modern customer, it will perfectly fit into the surrounding architecture. The material used is high-quality steel from reputable suppliers. T-Panel is available, among others, in PREMIUM class coatings with the longest written guarantee of durability up to 60 years. It is a reliability of technical and aesthetic lifespan of the roof.

## EXCELLENT SURFACE FINISHING

T-Panel sheets have a number of advantages. Double rib stiffens the sheet and disperses stresses resulting from thermal expansion of the sheet. T-Panel provides an eye-catching visual effect, and the technology used minimises the risk of waves. The product is available in two versions of surface finishing: smooth and nanowave. The full harmony of aesthetics also means masked screws. The screws are optically hidden between the two trapeziums. Discover our full product range developed in cooperation with roofers.



#### 30 | Roof panel





#### **TECHNICAL PARAMETERS**

Overall width ~528 mm Effective coverage width 488 mm Thickness of the finished product (steel) 0,5 mm Seam height 32 mm "Clik" height 27 mm Sheet length max 8000 mm





Pladur® Relief Textured



Super Poliester







#### ADDITIONAL OPTION:

- Cutting cutting option for folding
- Cutting with folding folding option for start piece

## PANEL HIGH TECH

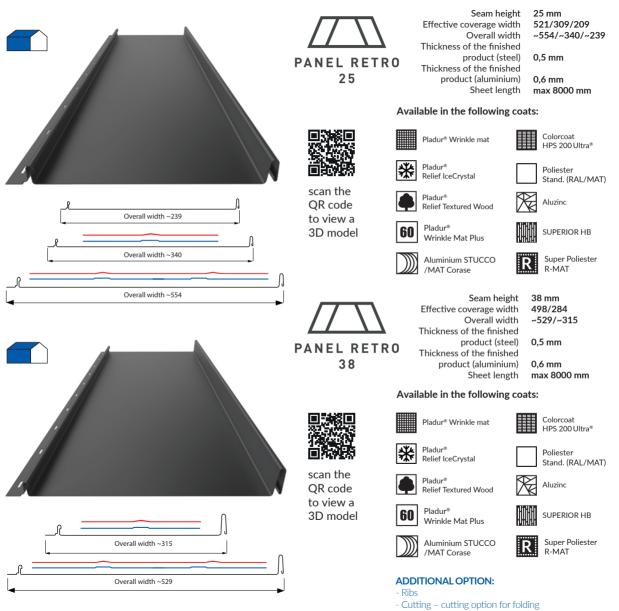
Technological innovation in each area allows to fulfil the desires and needs. The best evidence of this is the HIGH-TECH Panel. It is the result of modern cooperation of roofers, market leaders and Blachotrapez specialists. It redefines the shape of a standing seam roof panel. This is the most advanced technology available on the market - it meets the expectations of roofers, architects and investors implementing bold future projects.

## IMPROVED DESIGN FUNCTIONALITY

A special profile external snap lock with optimized height for easy installation. Its design reduces sheet tension. This is the latest snap lock clamping technology available on the market. In addition, a special rise at snap locks provides even contact of the flat panel surface to the substrate and reduces waving.







- Cutting with folding - folding option for start piece







# **TROUGHED ROOF** Sheet

## TRADITIONAL ROOF AND FACADE COVERAGE

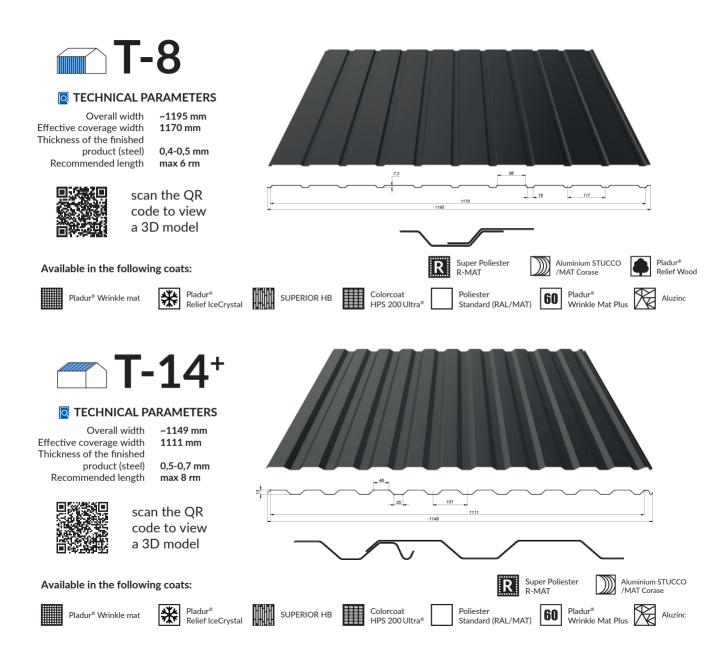
Troughed roof sheets are exceptional due to their distinctive shape and simplicity. It is a universal and economic material for fast coverage of both roofs and facades. It allows for erecting impressive structures which break the traditional division between roof and facade. Troughed roof sheets are eagerly selected by constructors as material for roof of industrial and public buildings. The owners of single-family houses also more often decide to use the troughed roof sheet, as such roof sheet perfectly presents on the building with modern, minimalistic architecture and environmentally friendly style.

Troughed roof sheets are above all practical. Thanks to a wide range of sheet thickness in, tailored cutting service and abundant colour selection, its applications are unlimited. As an important feature, its rigidity and durability is determined by the profile height.

For small and medium-size buildings, the following troughed sheet profiles will be the best: T8, T14 plus, T18, T18 plus, T20 plus, T35, T35 plus, T50, T55. T50 and T55 sheet metal plates are used in large commercial buildings, such as production halls.

#### 36 | Trapezoids





Aluminium STUCCO

Aluzinc

Aluzinc

/MAT Corase

Pladur® Wrinkle Mat Plus





## **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Recommended length

1123 mm 0.5-0.75 mm max 10 rm

~1160mm



scan the QR code to view a 3D model

### Available in the following coats:











## **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Recommended length

~1160 mm 1123 mm

0,5-0,75 mm max 10 rm



scan the QR code to view a 3D model

## Available in the following coats:









Colorcoat HPS 200 Ultra®



140.4

1160

140.4

Colorcoat

HPS 200 Ultra®

-1160

Poliester

Standard (RAL/MAT)

Super Poliester

60

R-MAT

Poliester Standard (RAL/MAT)



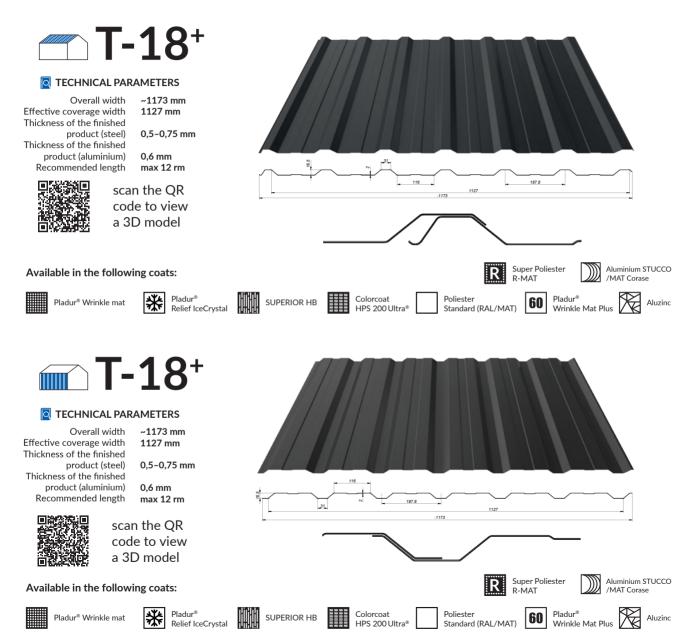






# 38 | Trapezoids









### **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Thickness of the finished product (aluminium) Recommended length

~1120 mm 1070 mm 0,5-0,75 mm

0,6 mm max 12 rm



scan the QR code to view a 3D model

Available in the following coats:





Pladur® |₩ Relief IceCrystal



Colorcoat HPS 200 Ultra® 

Poliester

133.75

-1120



R

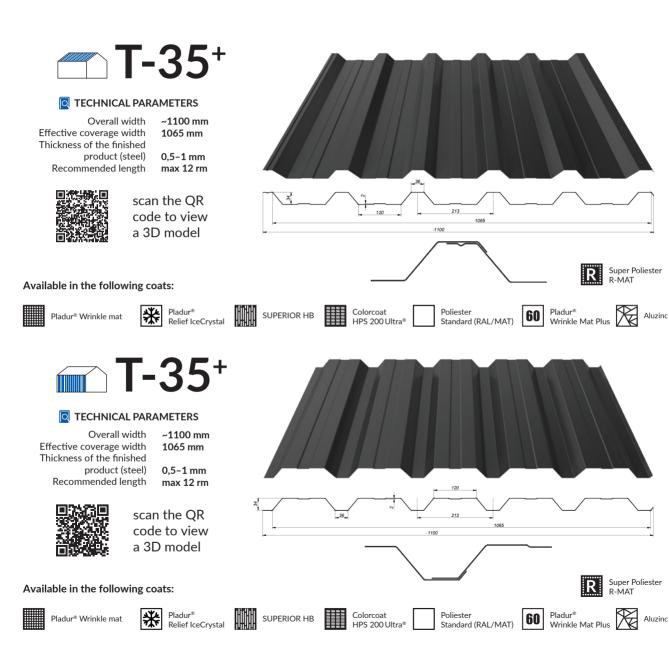
1070



Aluzinc





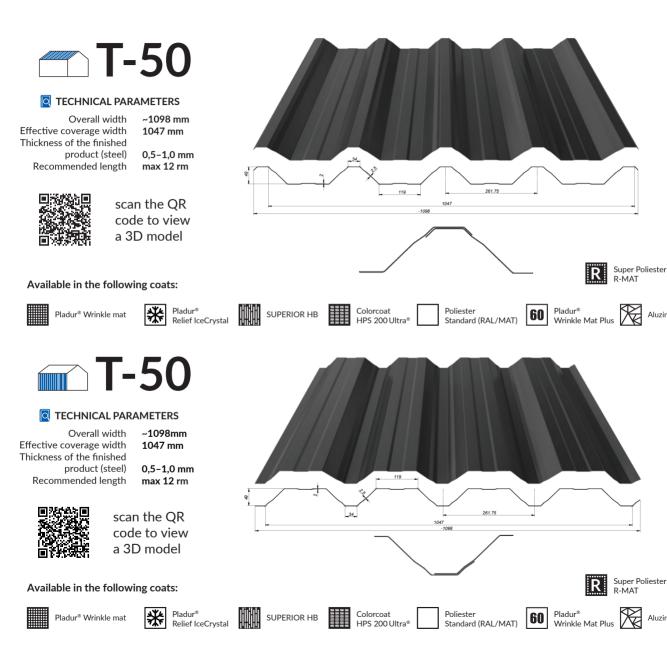


## 42 | Trapezoids



Aluzinc

Aluzinc



## Trapezoids | 43

Super Poliester R-MAT





## **TECHNICAL PARAMETERS**

Overall width Effective coverage width Thickness of the finished product (steel) Recommended length

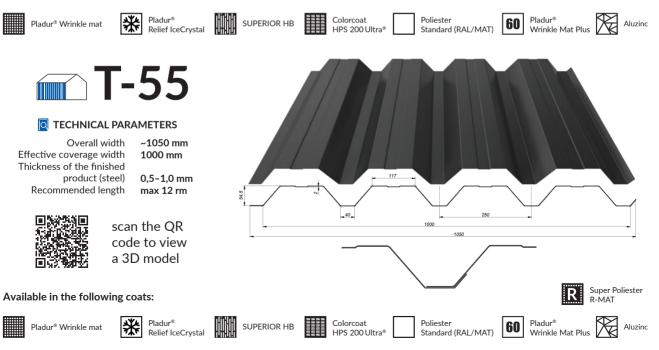
1000 mm 0,5-1,0 mm max 12 rm

~1050 mm



scan the QR code to view a 3D model

Available in the following coats:



117

-1050



# STEEL Rails

# STEEL RAILS PREMIUM

Eye-catching design - a unique proprietary design patent law, high-quality material, as well as modern and practical assembly solutions are just some of the distinguishing features of the steel rails premium. Fencing with Steel Rail Premium fits in perfectly with the surrounding architecture complement the home environment and emphasizing its character. Based on years of experience in the production of high-quality coated sheets BLACHOTRAPEZ created a product extremely durable and aesthetic of universal design solutions. Steel rails Premium do not burden the construction of the fence and will freely develop its line and choose the optimum height - according to individual needs, and freely adjust headroom fence. The unquestionable advantage of the system is extremely simple and quick installation which can be carried out independently. The advantage is also easy to keep rails clean - that do not require special maintenance.



# Steel rail

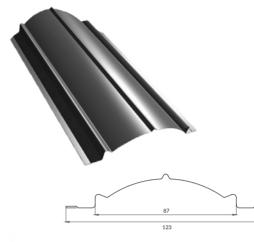
## **TECHNICAL PARAMETERS**

Profile height Charge width Useable width Overall width Element length size Max rec. element length Min element length





scan the QR code to view a 3D model





The steel railings are available in two versions: one-side coated or coated on both sides

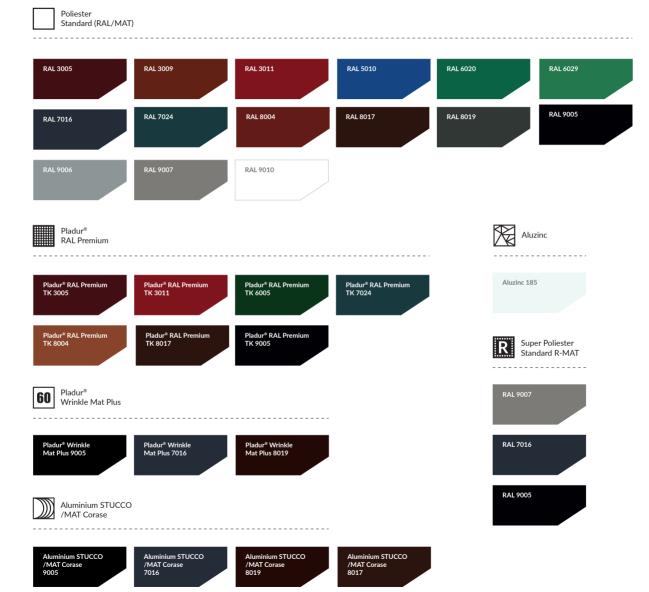
As for the version with both sides coated, the following colours are available: RAL8017, RAL 9005, RAL 7016 the wood-like GOLDEN OAK In the one-side coated version: all the raw materials available in the warehouse, with the exception of HPS, OCYNK, ZINKOMAG and ALUZINC



## 46 | Colours



The printing technology does not allow for accurate reflection of coating colours, thus the presented colours are indicative and may differ from actual colours. The colours of samples are subject to production tolerance and may insignificantly differ from the material delivered to the construction site. 89









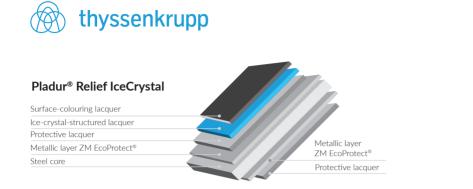


60	Pladur® Wrinkle Mat Plus
	Wrinkle Mat Plus

**Pladur® Wrinkle Mat Plus** - coarse-grained, 2-layer coating system, in colours according to known colour schemes, with layer thickness of min. 50 microns.



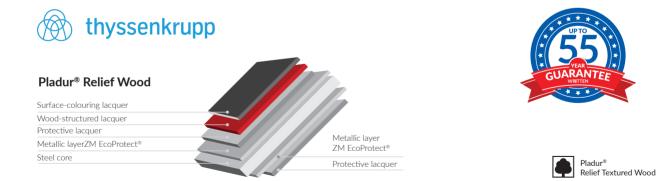
**Pladur® Wrinkle mat** - thick-grain, double-layer coating system, with colours according to well-known patterns and min. coat thickness 35 microns. The sheets meet the requirements of class A2 in accordance with the Commission Decision 96/603/EC on fire protection and may be used in the corrosion category C4 according to the standard EN ISO 12944-2.







**Pladur® Relief iceCrystal** - sheets with a proprietary surface structure imitating patterns of frozen ice, triple-layer coating system, min. coat thickness 36 microns. The sheets meet the requirements of class A2 in accordance with the Commission Decision 96/603/EC on fire protection and may be used in the corrosion category C4 according to the standard EN ISO 12944-2.



**Pladur® Relief Textured Wood** - sheets with a proprietary surface structure imitating wood, triple-layer coating system, min. coat thickness 36 microns. The sheets meet the requirements of class A2 in accordance with the Commission Decision 96/603/EC on fire protection and may be used in the corrosion category C4 according to the standard EN ISO 12944-2.





**Poliester Standard** - coated sheets are the most popular option for metal roofing. Currently, sheets that are double-side galvanised with anti-corrosive layer, priming or organic paint are used. The top layer provides the colour and texture, as well as protects against outdoor conditions.



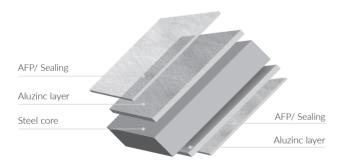
**Colorcoat HPS 200 Ultra®** - employs a tested metallic Galvalloy layer which is used exclusively by TATA Steel and is an alloy of 95% zinc with 5% aluminium, ensuring unparalleled protection against corrosion. The thickness of the organic layer in the Colorcoat HPS200 Ultra® product is 200 µm. The sheets Colorcoat HPS200 Ultra® may be used in the highest corrosion category C5 according to the standard EN ISO 12944-2. Furthermore, if the roofing is made of the sheet Colorcoat HPS200 Ultra®, the external fire performance is classified as B roof (t1), B roof (t2), B roof (t3) and the reaction to fire as C-s2, d0 according to the Commission Decision.







**SUPERIOR HB** - is a ground-breaking alternative for smooth polyester surface. Thanks to an addition of acrylic compounds, the coat texture is slightly grained and it reflects light with a flickering effect. The acrylic additive additionally hardens the paint surface and ensures higher resistance to scratching. Lacquered sheets with metallic coating SUPERIOR HB meet the requirements of class A1 in accordance with the Commission Decision 96/603/EC on fire protection. The products with SUPERIOR HB coating system may be used in the corrosion category C4 according to the standard EN ISO 12944-2



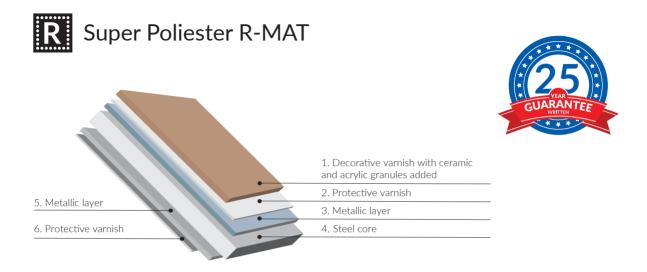




**Aluzinc AZ185** into the production of roofing! Aluzinc is a sheet covered on both sides with an aluminium and zinc alloy in an electroplating process similar to hot galvanizing process. Thanks to the component proportions of Aluminium 55%, Zinc 43.4% and Silicon 1.6% our products are highly resistant to corrosion thanks to the synergy between the zinc cathodic protection and aluminium screening effect. For manufacturing processes Blachotrapez uses only Aluzinc of 185 g/m<sup>2</sup> (subject to 25 years of warranty). The sheets meet the requirements of class A1 in accordance with the Commission Decision 96/603/EC on fire protection and may be used in the corrosion category C4 according to the standard EN ISO 12944-2





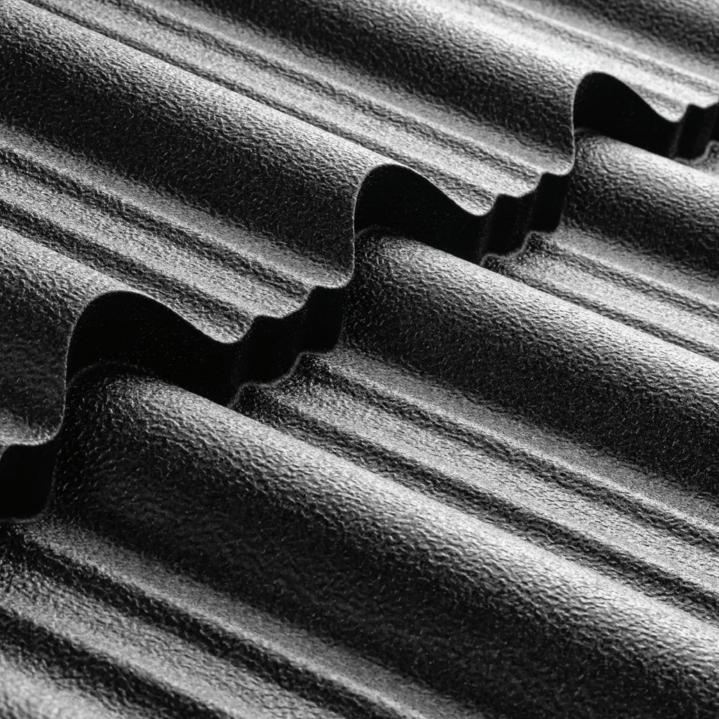


Steel sheets with **Super Polyester R-MAT** coating provide high scratch resistance and UV stability. The varnish applied is a combination of a thick primer and a super-polyester topcoat with the addition of ceramic and acrylic granules. This guarantees very good resistance to external weather conditions.

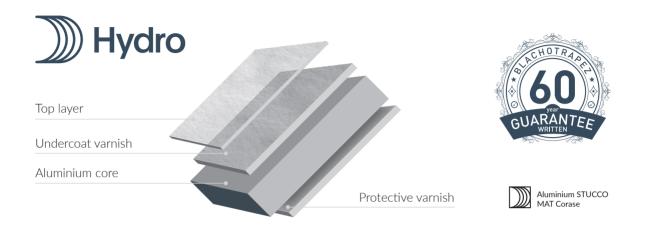
The **Super Polyester R-MAT** coating has been developed for roofs and facades laid in sunny locations and areas with large annual temperature fluctuations. The resistance of **Super Polyester R-MAT** coating to UV rays and aggressive weather factors ensures long-lasting, high quality of the product.

The sheet coated with **Super Polyester R-MAT** affords:

- ✓ a semi-matte finishing
- ✓ high scratch resistance
- very good UV stability
- very good resistance to external weather conditions
- the right choice for both roofs and facades mounted in locations exposed to sunlight and in areas with high annual temperature fluctuations







The material is extremely light at density of only 2.7g/cm<sup>3</sup>. This facilitates designing a lighter building structure, so you can save on construction costs.



The material is 100% renewable and recyclable, which makes it eco-friendly. It does not lose its own original properties during this process.



Heavy duty and durable. The tensile strength of currently produced aluminium alloys is comparable to steel. Aluminium is resistant to harsh weather conditions, making it often a natural choice in many applications.



The plasticity of the material makes it soft and easy to process for a roofer. This feature means that almost any product can be formed from aluminium.



Corrosion-resistant aluminium automatically self-covers with a thin layer of oxygen, rebuilding itself, which prevents further oxidation.

# **STEEL SERVICE CENTRE (SSC)**

The Steel Service Centre (SSC) is intended for customers looking for a material with specific properties and processing level. The processing includes winding, cutting along and across and protection according to the customer's individual needs. We also accept the orders using the customers' materials, which are optimally used within our advanced production processes. The processing services offered by Blachotrapez include the processing of galvanised, Aluzinc and organic-coated steel.

# HYDROCONTROL

# hydrocontrol

The water vapour condensation consists in a change of state of water vapour on the surface of uninsulated steel roofing. Such phenomenon depends on many factors, including but not limited to: construction of roofing and its thermal insulation. The water vapour condensation may result in dampening of roof, and thus fungus growth or corrosion. In extreme cases it may result in room flooding or freezing. BLACHOTRAPEZ offers a simple and effective solution for this problem - anti-condensation coating Hydrocontrol. This is a self-adhesive membrane, which is fixed to the back side of the sheet.

# SPS

The technological SPS process allows profiling steel material under optimum climatic conditions - independent of the ambient temperature. With its use, input materials can be perfectly plasticised, and this especially goes for paint coatings. Key benefits that SPS technology brings is primarily acquisition of such properties and parameters that increase the durability of the material supplied by our company and the quality of its execution. The applied technology makes the coating material extremely resistant to the destructive effects of external factors, corrosion and damage. Simultaneously, it does not lose its properties, ensuring effective roof protection and high aesthetic values for many years to come. With all these factors resulting from the use of SPS, we have achieved the greatest success - extension of the warranty period for Polyester Standard coating (gloss, matt) by an additional five years for separation of coatings."





ma

Trough ride tile PLUS

# TRANSPORT

The ordered material shall be delivered to the place indicated by Customer (it is possible to pick the order up with own transport). Unloading should be performed with professional equipment or, in case of its unavailability, manually by an appropriate number of people. This will enable to avoid scratches, deformations or other accidental damage according to the storage and transport instructions and terms of warranty.

# STORAGE

The stored materials should not touch the ground directly. The material should be stored in a dry and ventilated place and kept away from aggressive substances (pesticides, acids). The products secured with protective film should not be exposed to strong sunlight (remember to remove the film immediately). It is also recommended not to store the purchased materials for a period longer than 3 months according to the storage and transport instructions and terms of warranty.

# INSTALLATION

For sheet installation we recommend self-tapping screws with EPDM washers (extremely resistance to low and high temperatures). The suggested number of screws used for installation is 5-8 pcs/m<sup>2</sup>. Sheets must be cut with special vibrating shears (Nibler). Do not use any disc-cutters which may cause the lacquer damage! After completing the work remove thoroughly all remains from sheet surface according to the storage and transport instructions and terms of warranty.



www.blachotrapez.eu





Blachotrapez Sp. z o.o. ul. Kilińskiego 49a 34-700 Rabka-Zdrój



Phone: +48 18 26 85 200 Fax: +48 18 26 85 215 biuro@blachotrapez.eu